



**Steel Construction Certification Scheme Limited**

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[www.steelconstruction.org](http://www.steelconstruction.org)

# Certificate of Factory Production Control (FPC) 2273 – CPR – 0340

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020., this certificate applies to the construction product(s)

## Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel components up to <b>EXC 3</b> according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

placed on the market by

## de Havilland Fabrication & Welding Ltd

and produced in the factories

Unit 5, Stonehouse Commercial Centre, Bristol Road, Stonehouse, Gloucestershire, GL10 3RD

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

### Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard: **BS EN 1090-1:2009+A1:2011** were applied.

### Date of first issue

**October 2014**

### Date of this issue

**03 August 2021**

### Date of expiry

**02 August 2024**

### Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**

Dr S Pike

MIMMM C.Eng

**Director of Certification:**

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

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## Welding Certificate

### 2273 – CPR – 0340– WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0340.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>de Havilland Fabrication &amp; Welding Ltd</b>
<b>Facilities of the Manufacturer</b>	<b>Unit 5, Stonehouse Commercial Centre, Bristol Road, Stonehouse Gloucestershire GL10 3RD</b>
<b>Standard</b>	<b>BS EN 1090-2:2018</b>
<b>Execution Class</b>	up to EXC 3 according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2 Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10210-1 Up to and including S355J2H in accordance with BS EN 10219-1
<b>Responsible Welding Coordinator</b>	Derek Pritchard – competence assessed by professional interview (up to and including EXC 2)
<b>Alternate</b>	N/A
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>October 2014</b>
<b>Date of this issue</b>	<b>03 August 2021</b>
<b>Date of expiry</b>	<b>02 August 2024</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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